

VITKOVICE STEEL A.S. CESKOBRATRSKA 3321/46, OSTRAVA, 702 00 CZECH REPUBLIC Reference:

T1249377 NE/NV

Project Number:

3351277

ATTN: Mr. Miroslav Snajdr

Steel Mill Process and Facility Approval ABS Approval of Vitkovice Steel A.S.

We have received your letter indicating the name change from Evraz Vitkovice Steel a.s. to Vitkovice Steel A.S. According to the approval letter previously issued on 10 March 2014, task reference T1145009, we advise that Vitkovice Steel A.S., Czech Republic is considered approved to produce ABS ordinary & high strength hull steel as outlined below, provided the ABS Materials & Welding Rules Part 2 (2014) are adhered to in all respects and all production and inspection are to the satisfaction of the Surveyor.

Product	:	Plates	
ABS Grades	:	A	
Maximum Thickness	:	65 mm	****
Steel Making	:	BOF	
Deoxidation Practice	:	Aluminium & Silicon Killed	
Fine Grain Practice	:	Aluminium	
Casting Process	:	Continuously Cast	
Heat Treatment	:	As-Rolled	
Marking	:	AB/A	

Product	:	Plate
ABS Grades	:	А, В
Maximum Thickness	:	51 mm
Steel Making	:	BOF
Deoxidation Practice	:	Aluminium & Silicon Killed
Fine Grain Practice	:	Aluminium
Casting Process	:	Ingot & Continuously Cast
Heat Treatment	:	Control Rolled
Marking	:	AB/A, AB/B

Product	:	Plate
ABS Grades	- :	A, B, D
Maximum Thickness	:	40 mm
Steel Making	:	BOF
Deoxidation Practice	:	Aluminium & Silicon Killed
Fine Grain Practice	:	Aluminium
Casting Process	:	Ingot & Continuously Cast
Heat Treatment	:	Normalized



Marking	:	AB/AN, AB/BN, AB/DN
Product	Т.	Plate
ABS Grades	- :	
Maximum Thickness		AZ35, BZ35, DZ35 25 mm
	- -	BOF
Steel Making Deoxidation Practice		Aluminium & Silicon Killed
Fine Grain Practice	- :	Aluminium
Casting Process	- :	Continuously Cast
Heat Treatment		Normalized
	:	AB/AZ35N, AB/BZ35N, AB/DZ35N
Marking		AD/AZ33N, AD/DZ33N, AD/DZ33N
Product	T:	Plate
ABS Grades		A, B, D, E
Maximum Thickness	:	40 mm
Steel Making	:	BOF
Deoxidation Practice	:	Aluminium & Silicon Killed
Fine Grain Practice	:	Aluminium + Niobium
Casting Process	:	Ingot & Continuously Cast
Heat Treatment	:	Normalized
Marking	:	AB/AN, AB/BN,
		AB/DN, AB/EN
Product		Plate
ABS Grades	<u>:</u>	
	- :	AH32, AH36 40 mm
Maximum Thickness	:	BOF
Steel Making Deoxidation Practice		Aluminium & Silicon Killed
Fine Grain Practice	- :	Aluminium
Casting Process	- i	Continuously Cast
		Control Rolled
Heat Treatment	:	AB/AH32, AB/AH36
Marking		ADJAN32, ADJAN30
Product	:	Plate
ABS Grades	:	AH32, AH36, DH32, DH36
Maximum Thickness	:	40 mm
Steel Making	:	BOF
Deoxidation Practice	:	Aluminium & Silicon Killed
Fine Grain Practice	:	Aluminium
Casting Process	:	Ingot & Continuously Cast
Heat Treatment	:	Normalized
Marking	:	AB/AH32N, AB/AH36N,
		AB/DH32N, AB/DH36N



Product	:	Plate
ABS Grades	:	AH32, AH36, DH32, DH36
Maximum Thickness	1:	40 mm
Steel Making	:	BOF
Deoxidation Practice	:	Aluminium & Silicon Killed
Fine Grain Practice	:	Aluminium + Niobium
Casting Process	:	Continuously Cast
Heat Treatment	:	Normalized
Marking	:	AB/AH32N, AB/AH36N, AB/DH32N, AB/DH36N

Product	:	Plate	
ABS Grades	:	AH32Z35, AH36Z35, DH32Z35, DH36Z35	
Maximum Thickness	:	25 mm	
Steel Making	:	BOF	
Deoxidation Practice	1:	Aluminium & Silicon Killed	
Fine Grain Practice	:	Aluminium	
Casting Process	:	Continuously Cast	
Heat Treatment	:	Normalized	
Marking	:	AB/AH32Z35N, AB/AH36Z35N, AB/DH32Z35N, AB/DH36Z35N	

Product	:	Plate
ABS Grades	:	AH32, AH36, DH32, DH36, EH32, EH36
Maximum Thickness	:	40 mm
Steel Making	:	BOF
Deoxidation Practice	:	Aluminium & Silicon Killed
Fine Grain Practice	:	Aluminium + Niobium
Casting Process	:	Ingot & Continuously Cast
Heat Treatment	:	Normalized
Marking	:	AB/AH32N, AB/AH36N, AB/DH32N, AB/DH36N, AB/EH32N, AB/EH36N

A copy of the documentation appropriately stamped to indicate our review is being retained. The approval is valid for five years from the date of the Plant Survey. Renewal of approval is to be sought by the subject facility prior to the five year expiry date. It is the responsibility of the facility to inform ABS of any changes in manufacturing parameters. Please find enclosed our invoice to cover the cost of this review.

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If you need to contact ABS regarding this review please call Nina Edmonds on +44 (0)20 7377 4494 or e-mail nedmonds@eagle.org

Very truly yours

Dimitrios G. Kostaras ABS Europe Ltd. Vice President of Engineering

Nikolaos Vrellos

Senior Engineer, Materials

London Offshore Engineering Department

CC: ABS Brno

EC: ABS Houston Materials Department

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