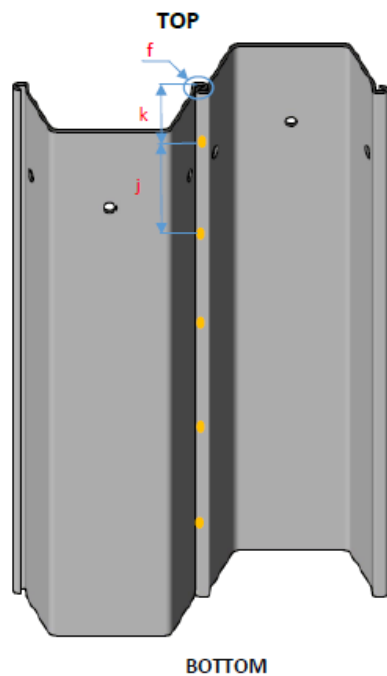
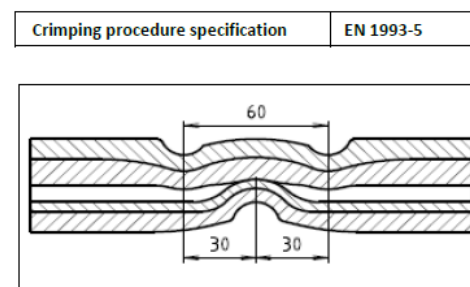
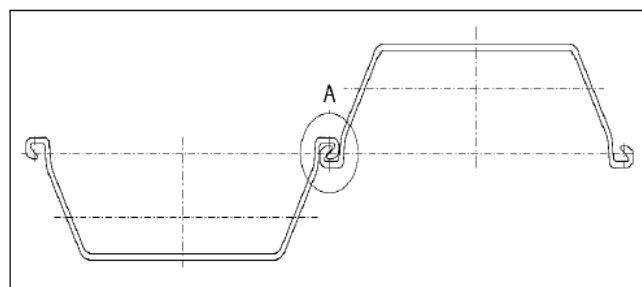


Info sheet No.	VL IS 05	Date of revision	7/04/2017
Type	III/n VL 504 - VL 507 (all modifications) VL 601 - VL 606 (all modifications)	Form (pairing)	DOUBLE/"S" or "Z" CRIMPED



Parametr Označení	Description Popis	Param. Value Hodnota (mm)	Tolerances (+/-) Tolerance (+/-)
k	Distance from the top edge of sheet pile and first crimping point Vzdálenost mezi horní hranou štětovnice a začátkem prolisu	400	+150/-150m
j	Distance / spacing between crimps Vzdálenost / rozteč mezi prolisy	600	+50/-50 mm
f	Top edge alignment Zarovnání horní hrany	0	+20/-0 mm
dv	Max height deviation Maximální odchylka výšky	0	+20/-20 mm

*)Poznámka: Měřeno na rovném povrchu/ Note: Measured on the flat surface



dv *)

